

水性木纹宝系列

WATERBORNE WOOD GRAIN

水性木纹宝为最新研制的用于油性面漆上着色的水性着色剂，其产品性能稳定，颜色齐全，并且水性各色木纹宝之间可相互调色，也可加水性格丽斯色浆调色。水性木纹宝，环保性优，采用的原材料都为水性环保材料，安全健康。此产品可在油漆面漆涂层上着色，着色效果佳，效擦拭性好，展色性好

The water-based wood grain treasure is a newly developed water-based colorant for coloring on oily top coat. Its products have stable performance and complete colors, and the water-based wood grain treasure can be mixed with each other or with water-based beauty color paste. Water-based wood grain treasure, environmental protection is excellent, the raw materials used are water-based environmental protection materials, safety and health. This product can be colored on the top coat of paint, with good coloring effect, good wiping effect and good color development.

产品特性

- 干燥后漆膜耐热水、耐擦洗、不宜掉色。
- 易擦易收，操作简单不用罩清面漆，省工省时省油漆。

注意事项

- 只用深色眼的板材做开放效果才能使用本产品。
- 夏季气温过高，用棉布沾水不易收干净时，可以考虑在清水中加入5%的工业酒精然后浸入棉布拧干清理。
- 清理后，如果发现还有掉色或者掉粉现象为木径上残留的本产品，再次清理即可。
- 室温低于5%时勿施工。



PRODUCT CHARACTERISTICS

- High gloss and transparency, unique, excellent weather ability and fastness.
- And all kinds of resins have good solubility, good solubility, but also the use of low toxic alcohol solvent.

MATTERS NEEDING ATTENTION

- Only use the dark eye plate to do the open effect to use this product;
- Summer temperatures are too high, with cotton cloth water is not easy to clean, you can consider adding 5% of the water in the industrial alcohol and then immersed in cotton wring dry clean up;
- After cleaning, if found to have faded or powder off the phenomenon of residual material on the wooden tendons, you can clean up again;
- When the room temperature is less than 5% when the construction.

施工说明及包装规格

- 按正常施工工艺做好开放实色漆效果，最好为全开放效果。
- 将水性木纹宝产品用棉布以顺时针方向擦拭均匀。
- 待10分钟后，用干净的棉布沾水拧干后将木筋上的本产品收干净。
- 待干24小时后用干的棉布再次清理后家具可以打包出货，8天后实干。
- 包装规格：18kg / 4kg / 1kg

水性木纹宝工艺介绍

INTRODUCTION OF WATER-BASED WOOD GRAIN CRAFT

产品介绍 Product introduction

产品编号 Product No.	产品名称 Product name	性能特点 properties
RM-700	水性透明木纹宝 Water based transparent wood grain treasure	开放金使用、擦涂，金属感强，易施工，为专业针对欧式开放易纹路，易擦易收，省时省工省漆，操作简单，无面罩面油 Open gold, easy to use, wipe, strong metal sense, easy to construct, for the professional European Open easy to grain, easy to wipe, time-saving, labor-saving, paint saving, simple operation, no mask oil
RM-701	水性金色木纹宝（青金） Water based gold wood grain treasure (green gold)	
RM-701A	水性金色木纹宝（红金） Water based gold wood grain treasure (red gold)	
RM-702	水性银色木纹宝 Water based silver wood grain treasure	
RM-702A	水性粗闪银色木纹宝 Water based thick shiny silver wood grain treasure	
RM-703	水性金色木纹宝（特闪） Water based gold wood grain treasure (extra flash)	
RM-703A	水性金色木纹宝（超炫黄金） Water based gold wood grain treasure (super gold)	
RM-705	水性仿旧（灰色）木纹宝 Water based antique (gray) wood grain treasure	
RM-706	水性黄色木纹宝 Water based yellow wood grain treasure	
RM-707	水性红色木纹宝 Water based red wood grain treasure	木纹宝之间可相互调色、擦涂可加入透明木纹宝中调色，色浆量不超过8%，新升级的木纹宝比老产木纹更易收好施工，金色银色效果更闪。RM-715A比RM-715更加容易收干净 The wood grain can be mixed with each other, and can be added to the transparent wood grain, and the color paste is not more than 8%. The newly upgraded wood grain is easier to be built than the old wood grain, and the golden silver effect is more flashy. Rm-715a is easier to clean than rm-715
RM-708	水性黑色木纹宝 Water based black wood grain treasure	
RM-709	水性黑棕色木纹宝 Water based dark brown wood grain treasure	
RM-710	水性红棕色木纹宝 Water based reddish brown wood grain treasure	
RM-711	水性蓝色木纹宝 Water based blue wood grain treasure	
RM-712	水性紫色木纹宝 Water based purple wood grain treasure	
RM-713	水性绿色木纹宝 Water based green wood grain treasure	
RM-715	水性白色木纹宝 Water based white wood grain treasure	
RM-715A	水性白色木纹宝 Water based white wood grain treasure	
RM-716	水性光亮剂 Water based brightener	
RM-717	水性木纹宝调节水 Water saving of water-based wood grain	用调节水擦拭可修整因木纹深浅不一导致的颜色不均匀 Wipe with regulating water to repair the uneven color caused by the different depth of wood grain

木纹宝施工参考工艺

CONSTRUCTION TECHNOLOGY

工序 procedure	材料品牌编号名称 Material brand no. Name	施工方法详细说明 Construction method	施工要点 Main points of construction
白坯处理 Blank treatment	贴木皮或实木(橡胶木) Veneer or solid wood (rubber wood)	清洗胶渍等 Cleaning glue stains, etc.	保证工件表面干净, 无污渍 Ensure the surface of the workpiece is clean and free of stains
拉丝 Wire drawing	钢丝刷顺木纹拉丝 Wire brushing along wood grain	顺木纹基料 Wood grain base material	顺木纹将导管拉均匀 Pull the conduit evenly along the wood grain
打磨 Polish	320#砂纸 320# sandpaper	手磨或机磨 Hand or machine grinding	去毛刺, 木刺, 去污迹、顺木纹打磨平整、光滑 Deburring, wood pricking, stain removal, and wood grain polishing are smooth and smooth.
丙烯酸无黄变白面漆 Acrylic non yellowing white topcoat	漆 4 Lacquer 4 固 1 Hardener 1 稀 2 Sparse 2	喷涂 Spray	均匀喷涂1个半 “+” 字 Spray 1 and a half "+" words evenly
打磨 Polish	砂纸320# 320# sandpaper	手磨 Hand grinding	顺木纹打磨, 轻砂 Polish along wood grain, light sand
丙烯酸无黄变白面漆 Acrylic non yellowing white topcoat	漆 4 Lacquer 4 固 1 Hardener 1 稀 2 Sparse 2	喷涂 Spray	均匀喷涂1个半 “+” 字 Spray 1 and a half "+" words evenly
水性金色宝RM-703 Water based golden treasure rm-703	水性金色木纹宝 Water based gold wood grain treasure	擦涂 Rubbing	顺木纹均匀擦涂 Apply evenly along the wood grain
水性光亮剂RM-716 Water based brightener rm-716	水性光亮剂 Water based brightener	擦涂 Rubbing	顺木纹均匀擦涂 Apply evenly along the wood grain

产品特性：气味极低、有害物质限量低、无三苯、流平性佳，优异的渗透性，能很好的再现木纹纹理，天然质感、立体感强，干速快，施工宽容性好，特别适合流水线操作。水性金色木纹宝擦涂于丙烯酸白面漆之上，立体效果强，气味极低、金属闪光效果好、环保性好、耐黄变性能卓越。

Product features: very low odor, low limit of harmful substances, no triphenyl, good leveling, excellent permeability, good reproduction of wood grain texture, natural texture, strong three-dimensional sense, fast drying speed, good construction tolerance, especially suitable for assembly line operation. The water-based golden wood grain treasure is applied on the acrylic white finish, with strong three-dimensional effect, very low odor, good metal flash effect, good environmental protection and excellent yellow resistance.